



790'2824 | RS Pro

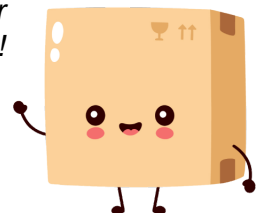


**Filtre pour écran facial de soudeur
RS Pro - Nuance 10 - Verre - Noir**
Réf 790-2824

1.32€^{TTC*}

Voir le produit : <https://www.domomat.com/67059-filtre-pour-ecran-facial-de-soudeur-rs-pro-nuance-10-verre-noir-rs-pro-790-2824.html>

Le produit Filtre pour écran facial de soudeur RS Pro - Nuance 10 - Verre - Noir est en vente chez Domomat !



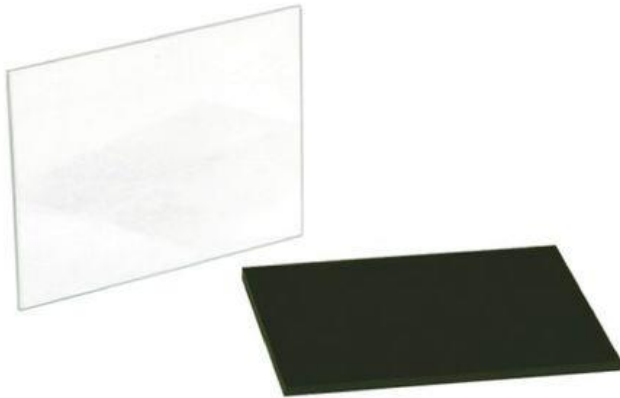


ENGLISH

Datasheet

Glass Filter For Use With Welding Face Shield

RS Stock number 790-2824



7. SHADE NUMBERS OF FILTERS RECOMMENDED FOR USE DURING ARC WELDING

Welding process or related techniques	Current in amperes																						
	0.5	2.5	10	20	40	80	125	175	225	275	350	450	0.5	2.5	10	20	40	80	125	175	225	275	350
Covered electrodes	Hatched			9	10	11	12	13	14														
MIG on heavy 2) metals	Hatched				9	10	11	12	13	14													
MIG on light alloys	Hatched					10	11	12	13	14	15												
TIG on all metals & alloys	Hatched		9	10	11	12	13	14	Hatched														
MAG	Hatched						10	11	12	13	14	16											
Air-arc cutting	Hatched							10	11	12	13	14	15										
Plasma arc welding	Hatched					11	12	13	Hatched														
Micro-plasma arc welding	4	5	6	7	8	9	10	11	12	13	14	15											

NOTE 1. According to the conditions of use, the next greater or the next smaller shade number can be used.

NOTE 2. The term 'heavy metals' applies to steels, alloy steels, copper and its alloys, etc.

NOTE 3. The hatched areas correspond to the ranges where the welding operations are not usually used in the current practice of manual welding.

Note 4. The following abbreviations are used according to ISO 4063:

(a) MIG refers to metal-arc welding with an inert gas shield;

(b) MAG refers to metal-arc welding with non-inert gas shield;

(c) TIG refers to tungsten inert gas.

(d) air-arc cutting corresponds to the use of a carbon electrode and a jet of compressed air to remove the molten metal.

Notified Body N° 0337